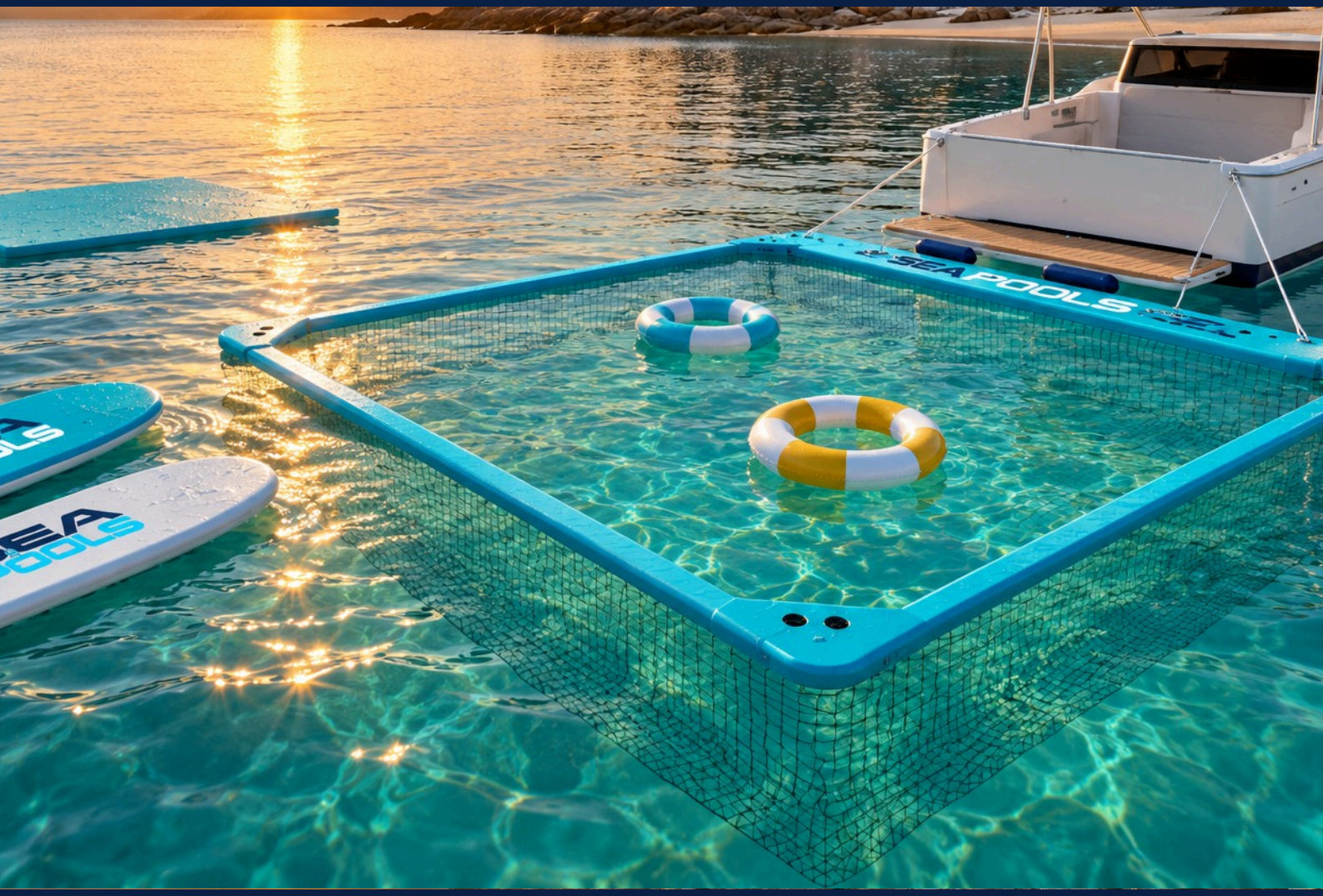
SEA POOLS™



Owner's Manual

The Sea Pool · 6 × 5, 5 × 4 and 4 × 4 m

READ BEFORE FIRST USE

Keep this manual on the boat. Everyone using the Sea Pool should know the safety rules in section 01.

Preview edition, October 2026. Specifications marked as design figures are confirmed in prototype testing; the final manual supplied with your Sea Pool takes precedence. Images are concepts.

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01 Important safety information

Read this manual before first use and keep it on the boat. Everyone using the Sea Pool should know these rules.

> **WARNING – Drowning risk.** Water activities carry a risk of serious injury or death.

- **Always supervise.** An adult must watch swimmers at all times, from the boat or the deck. Children must be within arm's reach of an adult who can swim.
- **Not a lifesaving device.** The Sea Pool is not a flotation aid, life jacket or rescue device. Non-swimmers and weak swimmers must wear a life jacket.
- **Not shark-proof.** The net is a physical barrier that helps keep larger marine life outside the swim area. No net can guarantee protection. Follow SharkSmart and local advice, and get everyone out if a shark or other hazard is seen.
- **Engine off, keys out.** Never run the boat's engine while the Sea Pool is in the water or tied on. Propellers can kill.
- **Carbon monoxide.** Exhaust from engines and generators collects around the stern and swim platform. Turn off all engines and generators while people are in or near the water.
- **Do not tow.** Never move the boat with the Sea Pool tied on or in the water.
- **No diving or jumping** into the pool from the boat or deck. The water is enclosed by a net and the depth of the net floor is limited.
- **Do not swim under the float or deck,** or try to go under or through the net.
- **Entanglement.** Never tie anyone to the net or float. Keep hair, jewellery and loose clothing clear of the net, clips and ropes.
- **Deck load.** Do not exceed the seated load shown on the deck label: 3 adults (6 × 5) or 2 adults (5 × 4 and 4 × 4). Do not stand or jump on the deck.
- **Weather.** Do not use in wind, swell, strong current, storms or lightning. Get everyone out if conditions change.
- **Stingers.** The mesh does not stop jellyfish or stingers. Fit the optional stinger liner or wear a stinger suit in season.
- **Alcohol.** Do not swim under the influence of alcohol or drugs.

02 Your Sea Pool

In the bag: the float with the net already clipped on (walls, full net floor and lead line), the mesh storage bag, a manual high-pressure pump, a puncture repair kit, the rope boarding ladder and this manual. The electric pump kit, tie-off and fender kit, 2.5 kg clip weights and stinger liner are sold separately.

Parts

1. **Seating deck** – 500 mm wide, 150 mm thick, along the boat end. Non-slip top, grab handles and drink holders.
2. **Tie-off rings** – two stainless rings on the deck's outer edge, for tying to your stern cleats.
3. **Ladder lugs and inboard grab handles** – two stainless lugs on the deck's inside face for the rope boarding ladder, with a grab handle either side on the deck top, towards one end of the deck.

4. **Fill points** – two valves side by side at the boat-end corner: **1 = deck**, **2 = float**. The two chambers are separate.
5. **Side beams** – 130 × 90 mm drop-stitch float, forming the other three sides.
6. **D-rings** – stainless rings under the float that hold the net's headrope.
7. **Net** – 2.1 mm premium predator netting in 80 mm squares, with a single-strand 0.6 mm stainless steel wire core, hand slung in Port Lincoln. 2.0 m walls (or 1.0 m shallow option) and a full net floor.
8. **Lead line** – weighted line along the floor seam that keeps the net hanging square.
9. **Lead-cored rope** – stitched into the net at key locations so it sits down and holds its shape in the water.
10. **Corner rings** – a stainless ring at each bottom corner for clip-on weights.

	6 × 5	5 × 4	4 × 4
Overall size	6.0 x 5.0 m	5.0 x 4.0 m	4.0 x 4.0 m
Swim area	5.37 × 4.74 m	4.37 × 3.74 m	3.37 × 3.74 m
Net depth	2.0 m (or 1.0 m shallow)	2.0 m (or 1.0 m shallow)	2.0 m (or 1.0 m shallow)
Swimmers (max)	8	6	5
Seated on deck (max)	3 adults	2 adults	2 adults
Working pressure	See valve label	See valve label	See valve label
Net	2.1 mm, 80 mm square	2.1 mm, 80 mm square	2.1 mm, 80 mm square
Mesh strength (min.)	120 kg per mesh	120 kg per mesh	120 kg per mesh
Net weight (2.0 m)	approx. 7.6 kg	approx. 5.7 kg	approx. 4.8 kg
Packed weight	To be confirmed	To be confirmed	To be confirmed
Minimum water depth	3.5 m (2.5 m shallow)	3.5 m (2.5 m shallow)	3.5 m (2.5 m shallow)

03 Before you go

Use the Sea Pool only:

- In calm, sheltered water at a safe anchorage, with the boat securely anchored or moored.
- In at least **3.5 m** of water (**2.5 m** with the 1.0 m shallow net), so the net floor hangs clear of the bottom, rocks, reef and seagrass.
- In light winds and slight or no current. In current, fit the clip weights to the up-current corners so the net stays down.
- In daylight and good visibility.
- Where swimming is allowed. Check local rules for marine parks, channels and ports.

Do not use:

- In surf, swell, open water or near a channel with boat traffic.
- When storms or lightning are forecast or seen.

- Where sharks, crocodiles, stingers or other hazards have been reported recently.
- If the float, net, D-rings or clips are damaged.

Check before every use: float holds pressure, valves seal, the net has no holes or broken meshes, all clips are closed, the tie-off rings and lines are in good condition, and the rope ladder and its lugs are secure.

04 Setting up

Two people make set-up easier.

1. **Anchor and switch off.** Anchor securely in at least 3.5 m of water (2.5 m with the shallow net). Turn off the engine and any generator, and take the keys out.
2. **Lower the bag to the swim platform.** Take out the rolled Sea Pool. Leave the net clipped on.
3. **Tie off first.** Before unrolling, tie both deck tie-off rings to your stern cleats with the tie-off lines, so the pool cannot drift away. Leave about 0.5–1 m of slack.
4. **Unroll on the water.** Slide the roll into the water off the swim platform and unroll it away from the boat, fill points towards you. Let the net sink under the float as you go.
5. **Connect the pump.** Use the manual pump supplied, or the optional electric pump kit clipped to the boat battery (or its own battery). Connect the hose to fill point **1 (deck)**.
6. **Inflate the deck.** Pump until the gauge reads the working pressure shown on the valve label (the electric pump stops by itself at the set pressure). Close the valve cap.
7. **Inflate the float.** Move the hose to fill point **2 (float)** and repeat. Close the valve cap and remove the hose.
8. **Fit clip weights (if there is current).** Clip a weight to the corner ring at each up-current bottom corner.
9. **Check the net.** Look over the side: the net should hang square with the lead line all round and no twists.
10. **Fender off.** Put a fender between the deck and the transom so they don't rub.
11. **Hang the ladder.** Clip the rope boarding ladder to the two ladder lugs on the deck's inside edge and check both clips are closed. Let it hang straight down into the pool.
12. **Get in.** Step from the swim platform onto the deck, sit on its inside edge and slide into the water. To get out, use the grab handles or climb the rope ladder onto the deck, then step across to the boat.

Never over-inflate. Don't exceed the working pressure on the valve label. In hot sun the pressure rises, so check it and let a little air out if needed.

05 Using it safely

- Keep a responsible adult on watch at all times, and agree a signal to get everyone out.
- Enter and exit only over the seating deck: slide in sitting down, and climb out with the grab handles or the rope ladder. One person on the ladder at a time.
- Sit on the deck only. No standing, jumping, diving or running.
- Keep within the seated and swimmer limits for your size.
- Don't climb on the side beams or hang off the net.

- Keep fishing lines, hooks, burley and fish cleaning well away from the pool.
- Keep glass out of the pool area. Use the drink holders for cans and plastic only.
- Check the tie-off lines, the net and the pressure every hour or so, and after any change in wind or tide.
- Get everyone out straight away if the weather changes, the boat starts dragging anchor, a shark or other hazard is seen, or anything is damaged.

06 Packing up

1. **Everyone out** and back aboard. Leave the pool tied off.
2. **Unclip the clip weights and the rope ladder** and bring them aboard.
3. **Deflate.** Open fill point **2 (float)** and let the air out, then do the same for **1 (deck)**. With the electric pump, connect the hose to its deflate port to draw the last of the air out.
4. **Lift the lead line** up onto the float all the way round, so the net lies on top.
5. **Fold the sides in** towards the middle, keeping the net inside the fold.
6. **Roll from the far end** towards the fill points, pressing out any air as you go.
7. **Untie and lift aboard,** then slide the roll into the mesh bag.

At home, take it out of the bag to rinse and dry (see Care and storage). Never store it wet in a closed bag or locker.

07 Care, storage and repairs

After every trip

- Rinse the float, net, clips and ladder with fresh water. Pay attention to the valves, D-rings and ladder lugs.
- Dry fully in the shade before long-term storage, to prevent mould and smells.

Storage

- Store dry, out of direct sun, away from heat, sharp objects, fuel and solvents.
- Store loosely rolled, not tightly folded for months at a time.
- Keep out of reach of rodents.

Don't

- Leave it inflated in strong sun on a hot deck or trailer.
- Drag it over rocks, sand, concrete or oyster beds.
- Use solvents, bleach or petroleum cleaners. Use mild soap and water only.

Repairs

- **Small punctures in the float:** use the patches and adhesive in the repair kit. Clean and dry the area, roughen lightly, apply adhesive to both surfaces, wait until tacky, press the patch on firmly, and leave 24 hours before inflating.
- **Valve leaks:** check the valve cap and seal for sand. Tighten the valve with the valve tool.
- **Net damage:** don't use the pool with a hole in the net. Contact us for a net repair or replacement.

- **Seams, D-ring or ladder-lug patches, or bulkhead:** don't repair these yourself. Contact us.

08 Troubleshooting

Problem	Likely cause	What to do
Float soft after a few hours	Cooler water or air, or a slow leak	Top up to working pressure. If it keeps dropping, check valves and look for a leak with soapy water.
Pump won't start	Battery flat or clips loose	Check the battery and connections, or use mains power.
Pump stops before full	Pressure setting too low	Set the gauge to the working pressure on the valve label.
Net lifting at one end	Current pushing the net	Fit clip weights to the up-current corners. If it still lifts, get everyone out.
Net twisted or not square	Rolled unevenly	Unclip nothing. Lift the lead line at the twist and let it drop square.
Deck rubbing the boat	Too little slack or no fender	Fit a fender and adjust the tie-off lines.
Musty smell	Stored damp	Rinse, wash with mild soap, and dry fully in the shade.

09 Warranty and contact

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

On top of those rights, Sea Pools gives:

- **Float and seating deck:** 2 years against defects in materials and workmanship, including seams, welds, valves, D-ring patches and ladder lugs.
- **Net, headrope, lead line and lead-cored rope:** 2 years, including stitching and clips.
- **Accessories:** 12 months, unless the maker gives longer.

Not covered: damage from propellers, anchors, hulls, rocks, reef, hooks or knives; over-inflation or an unsuitable pump; marine animals; normal wear, UV fading and marine growth; storing it wet; or use against this manual.

To make a claim, email your name, order number, photos and a short description. We reply within 5 business days. Full terms: seapools.com.au/warranty.

Sea Pools · Port Lincoln, South Australia · hello@seapools.com.au · 0423 467 969 · ABN 65 896 219 892

Record your details

Model _____ Serial no. _____ Date received _____